

# Technical Bulletin

## SurfTechs 4325

### DESCRIPTION

**SurfTechs 4325** is a formulated magnesium chloride and citric acid catalyst.

**SurfTechs 4325** speeds the cure rate of thermosetting reactants thereby facilitating faster frame speeds or lower cure temperatures. It is highly recommended for use in pre-cure, post-cure and metered addition resin applications.

### BENEFITS

**SurfTechs 4325** has the following beneficial characteristics.

- Economical
- Speeds Cure Rate
- Lowers Cure Temperatures
- Exhibits Minimal Effect on Shade
- Provides Excellent Whiteness Retention
- Compatible with Optical Brighteners

### TYPICAL PROPERTIES

Color	Colorless
Texture	Liquid
Odor	Mild
PH	About 1.0
Specific Gravity	About 1.15

### PREPARATION

**SurfTechs 4325** may be dispersed in water prior to use. The product is miscible in water in all proportions. While stirring, add the **SurfTechs 4325** last.

### APPLICATION

**SurfTechs 4325** should be dosed at 25 – 30% on the weight of the thermosetting reactant. 30% is a typical dosage rate.

### STORAGE

**SurfTechs 4325** should be stored in a cool, dry and well-ventilated area.

### HANDLING

Follow good industrial hygiene when handling **SurfTechs 4325**. Please refer to the Material Safety Data Sheet for details.

### PACKAGING

**SurfTechs 4325** is available in 55-gallon drums.

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